



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601

Job Sheet 167777



Part No: 646.9601

Job Qty: ~~4 ea~~ ³

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Agrimuster (CAGR102)

Emungalan Road Katherine, N Territory, 0850 Australia

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/10/17	11/10/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs	11/10/17	11/10/17	0.00	0.00	Packaging1		
120	Small Fab	4 pcs	11/10/17	11/10/17	0.00	1.86	Small Fab		DAS
130	QC	4 pcs	11/10/17	11/10/17	0.00	0.00	QC5		38
140	Packaging	4 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3	SDL	9-88 CC K039
150	QC21-SA	4 Ea	11/10/17	11/10/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598: _____

140 - ***IDENTIFY AS PER IAW MPP-120***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9701 5019169	43	3	0	0
	646.9811 5012212	43	20	0	0
	MS21042L08 FM138335-3	12	2,967	0	0
	MS27039-08-19 5006968	12	819	0	0
	NAS1149FN832P	24	3,722	0	0

5020172

Part Specifications

Specifications could not be found.

Plex 12/8/17 7:33 AM Dart.lajeunesse.marie

DART
AEROSPACE
S023962



Upper Cutter Assembly

PART NO: 646.9601
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/18/17
Job No: 167777

Dart Aerospace Ltd.

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CANADA

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